

Abstract

Aerosol cans, more particularly, aluminum aerosol cans made from disks of aluminum coil feedstock, are provided. A method for necking aerosol cans of a series 3000 aluminum alloy is also provided. The method prevents the cans from sticking in the necking dies and produces a can with a uniquely shaped profile. The aluminum aerosol cans that are produced have the attributes of strength and quality, while being produced at a cost that is competitive with steel aerosol cans.